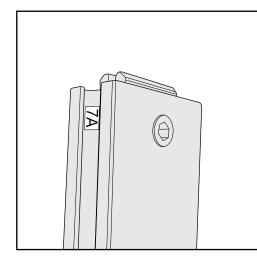


General Setup Instructions

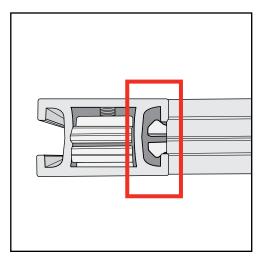
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering



Engaged Lock

Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.





DO NOT USE POWER TOOLS

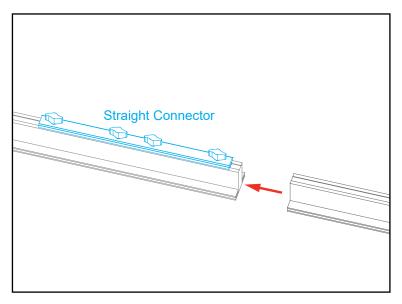


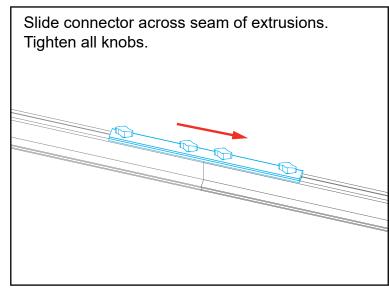
ALL CONNECTIONS MUST BE TIGHTLY SECURED

Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

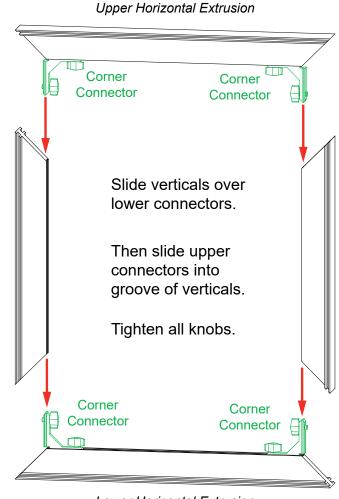
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

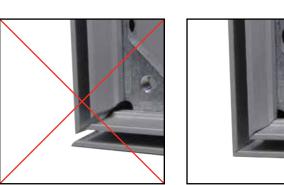
- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

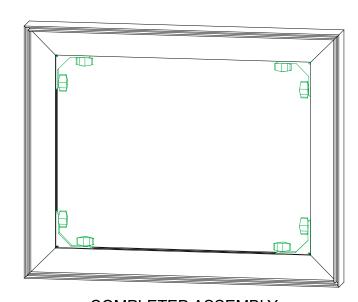
- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.



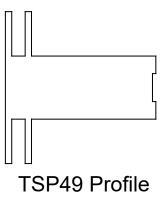
Lower Horizontal Extrusion



Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

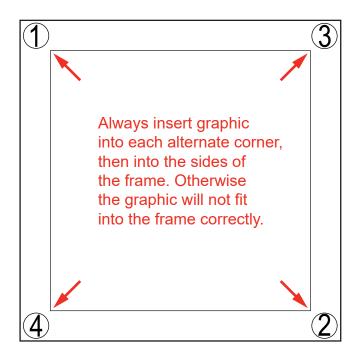


All knobs must be tightened securely to ensure a proper connection.

The Perfect Fit

SEG Graphic Installation in 3 Steps

STEP 1: Attach Corners

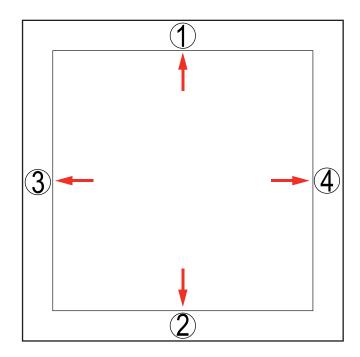




Insert narrow side of silicone welt into the channel at corner **1**, with fabric to the outside.

Repeat for opposite corner **2**, then corner **3**, then corner **4**.

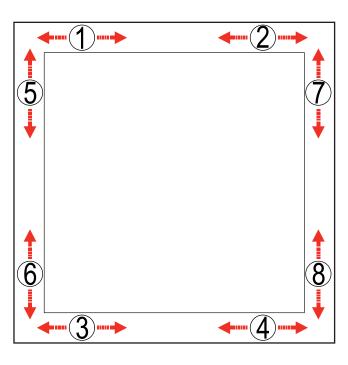
STEP 2: Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations **5** & **6** and **7** & **8**.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.





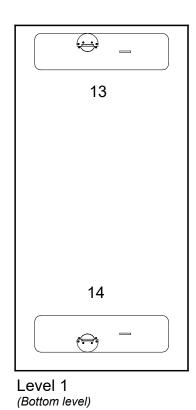
To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

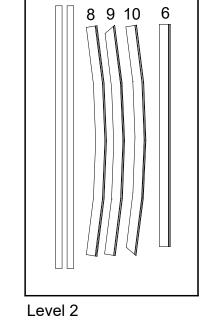
Install video.



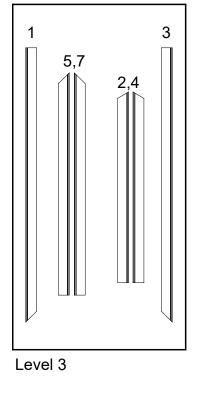
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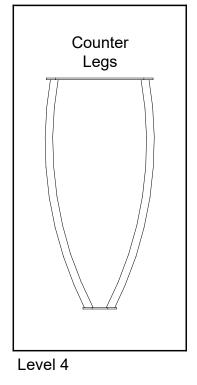
Top View of Each Level

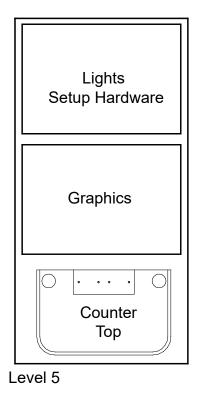




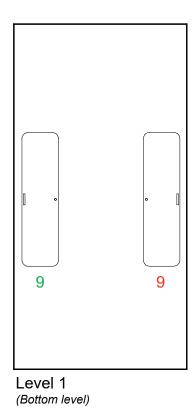
11 12



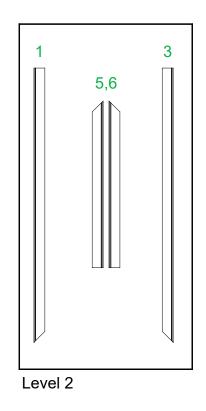


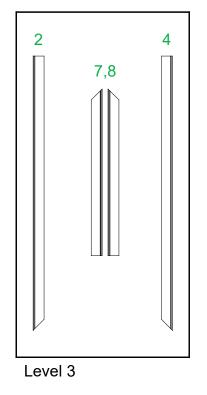


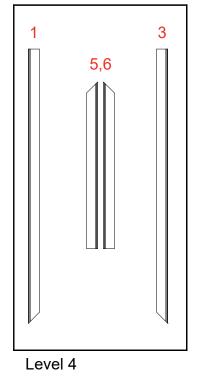
Top View of Each Level

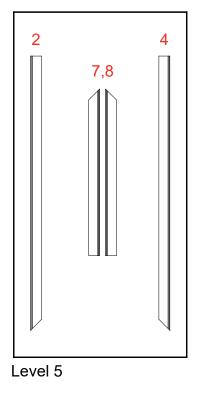


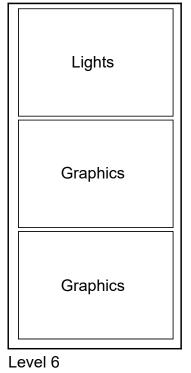
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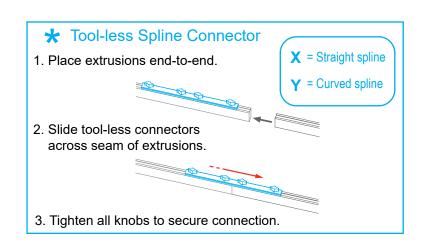


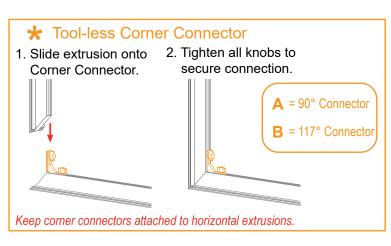




Qty.	Description
1	45"h TSP49 Vertical Extrusion
1	31.091"h TSP49 Vertical Extrusion
1	45"h TSP49 Vertical Extrusion
1	31.091"h TSP49 Vertical Extrusion
1	36.467"w TSP49 Horizontal Extrusion
1	36.467"w TSP49 Horizontal Extrusion
1	36.467"w TSP49 Horizontal Extrusion
1	38.019"w TSP49 curved Horizontal Extrusion
1	38.019"w TSP49 curved Horizontal Extrusion
1	38.019"w TSP49 curved Horizontal Extrusion
1	45.209"h Z45 Vertical Extrusion
1	41.209"h Z45 Vertical Extrusion
1	6" x 22" Base Plate w/ flange (left)
1	6" x 22" Base Plate w/ flange (right)
	1 1 1 1 1 1 1 1 1 1

Assemble frame flat on ground.

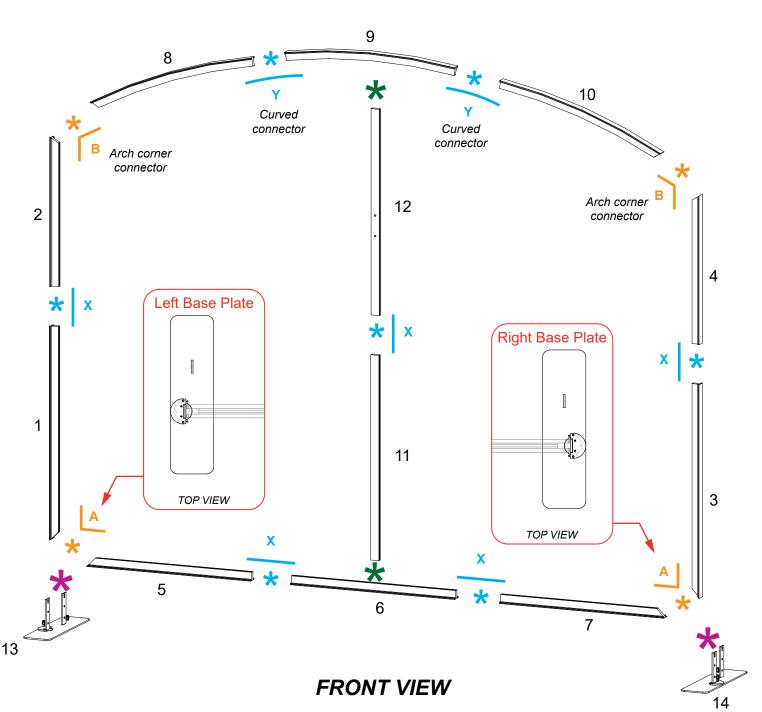


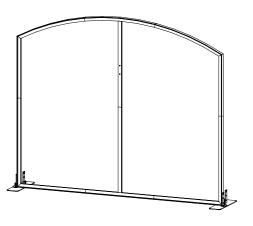


Steps:

Refer to the Tool-less Frame Assembly general information page.

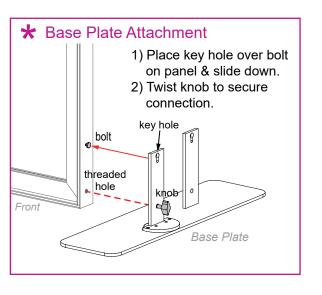
- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using Tool-less Spline connectors labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using Tool-less Corner Connectors labeled [A] & [B].
- 3) Install Base Plates [13] & [14] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using Connection Lock w/ Knob.





When assembled

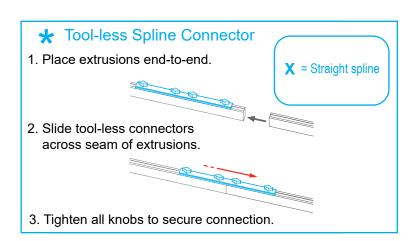


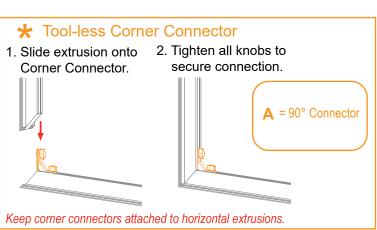


Order #XXXXX Left Backwall Frame Assembly

tem	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	45"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	27.35"w TSP49 Horizontal Extrusion
8	1	27.35"w TSP49 Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot

Assemble frame flat on ground.

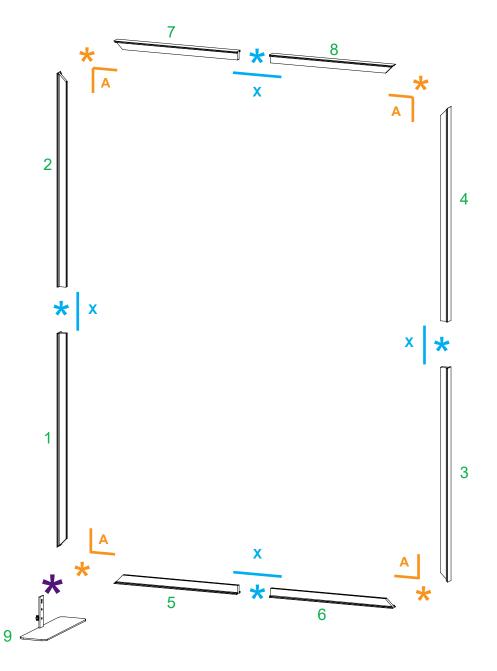




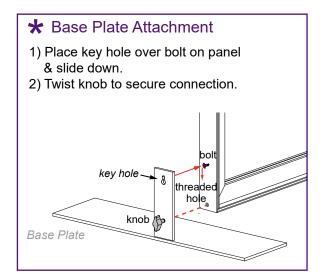
Steps:

Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors labeled [X].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors labeled [A].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.



When assembled

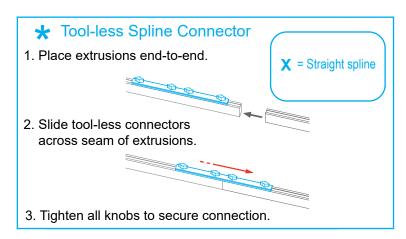


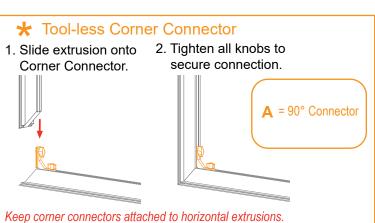
FRONT VIEW

Order #XXXXX Right Backwall Frame Assembly

tem	Qty.	Description
1	1	45"h TSP49 Vertical Extrusion
2	1	45"h TSP49 Vertical Extrusion
3	1	45"h TSP49 Vertical Extrusion
4	1	45"h TSP49 Vertical Extrusion
5	1	27.35"w TSP49 Horizontal Extrusion
6	1	27.35"w TSP49 Horizontal Extrusion
7	1	27.35"w TSP49 Horizontal Extrusion
8	1	27.35"w TSP49 Horizontal Extrusion
9	1	6" x 22" End Base Plate w/ foot

Assemble frame flat on ground.

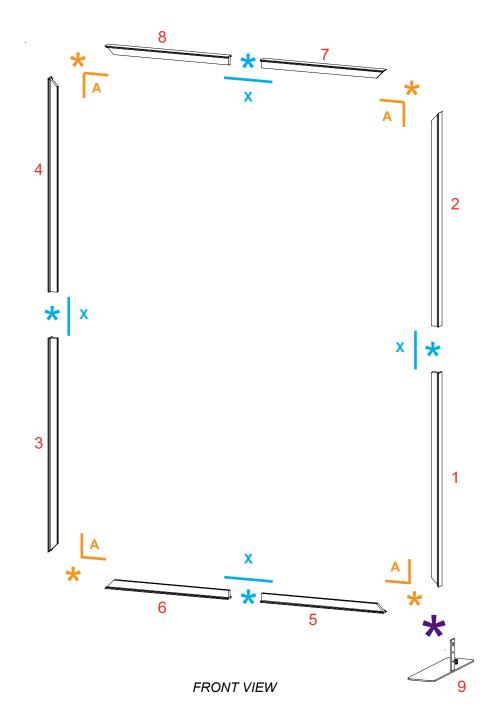


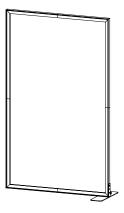


Steps:

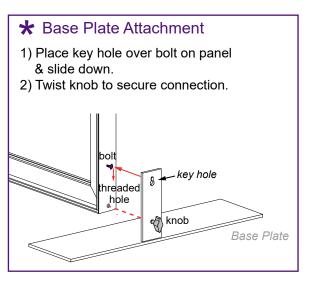
Refer to the Tool-less Frame Assembly general information page.

- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors labeled [X].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6], [7/8], using Tool-less Corner Connectors labeled [A].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.





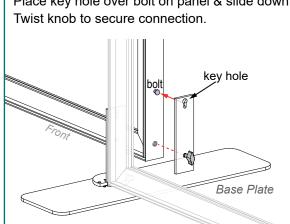
When assembled



Order #XXXXX Backwall Frames Connection

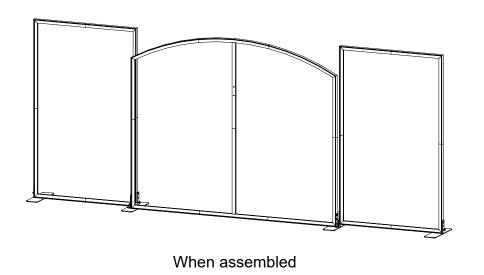
* Base Plate Attachment Place key hole over bolt on panel & slide down.

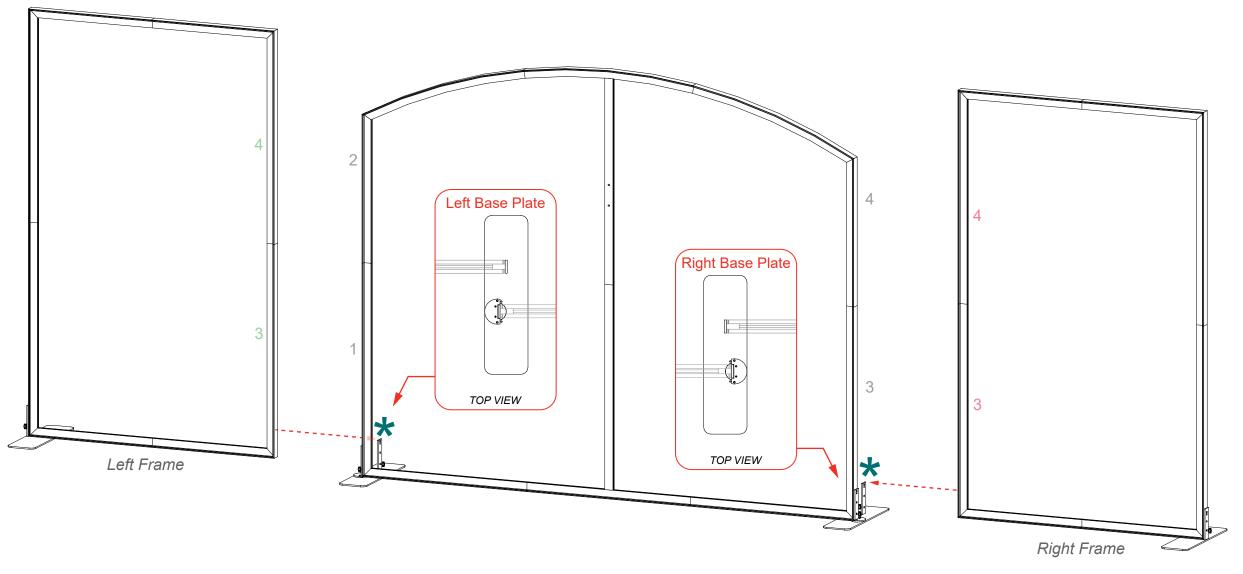
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Steps:

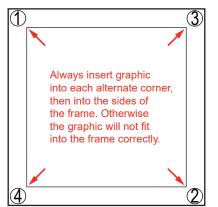
- 1) Connect vertical of Left Frame Assembly to Base Plate of Middle Frame Assembly. See Base Plate Attachment detail.
- 2) Attach vertical of Right Frame Assembly to Base Plate of Middle Frame Assembly.
 See Base Plate Connection detail.





SEG Graphic Installation

STEP 1: Attach Corners

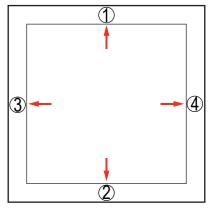


Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

Repeat for opposite corner 2, then corner 3, then corner 4.



STEP 2: Attach Middle



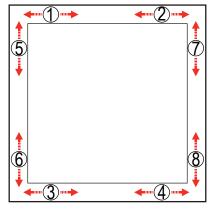
Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite

Repeat with edge 3 & 4.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and





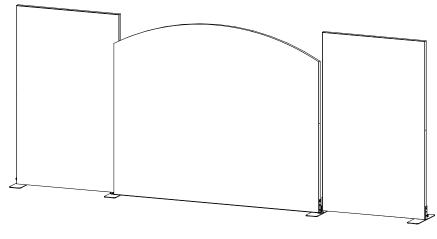


the fabric pull tab.

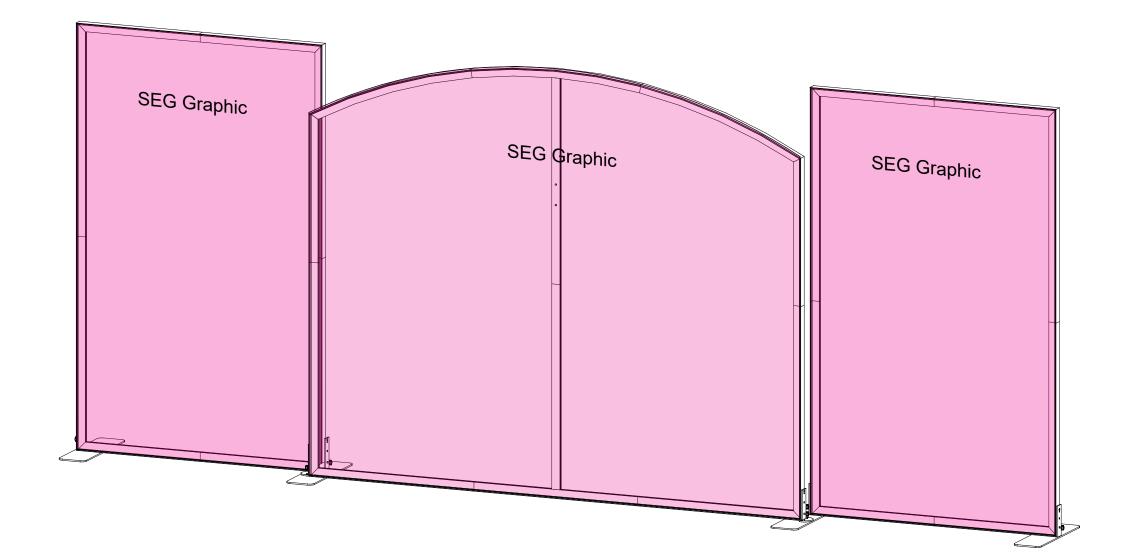
Do the same for welt To remove the graphic from the frame, locate on opposite side, at locations 3 & 4. Then Gently pull on the tab repeat for locations 5 & 6 to remove the graphic. and 7 & 8.

Steps:

1) Apply SEG Graphics to assembled frames.



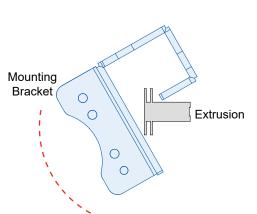
When assembled



Backwall Attachments Order #XXXXX

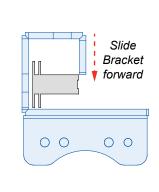
* Workstation Bracket Attachment

Hook the Mounting Bracket over the vertical extrusion.

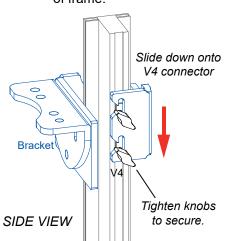


Slide bracket forward, then down onto V4 connector.

> V4 connectors stay permanently attached to vertical extrusion.



Tighten thumb screws to secure connection to inside of frame.



Steps:

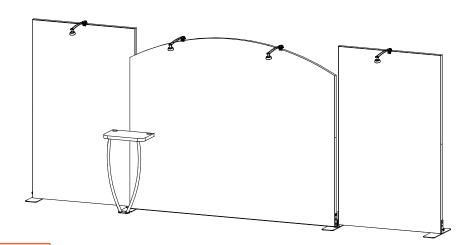
- 1) Attach Workstation Mounting Bracket to backwall vertical as shown. See Workstation Bracket Attachment detail.
- 2) Assemble Workstation legs & counter top to bracket. See Workstation Assembly detail.
- 3) Attach Lights to top of backwall as shown. See Light Attachment detail.

Attach clamp of stem light to top of

horizontal extrusion where desired.

Twist knob on back to tighten in place.

* Light Attachment



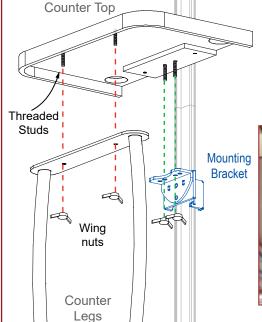
When assembled

Workstation Assembly

1) Attach threaded studs on underside of Counter Top to Counter Legs; secure with wing nuts.

TOP VIEW

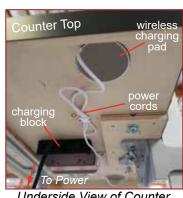
2) Connect Counter Top to Mounting Bracket, using wing nuts.



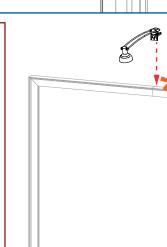
UNDERSIDE VIEW

3) Attach power cords to wireless chargers.

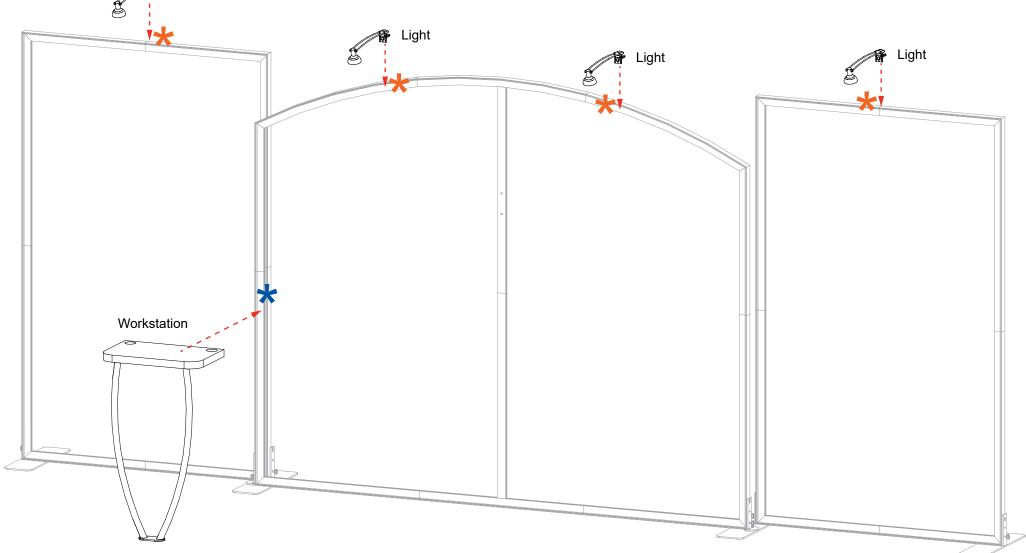
Keep cords attached to underside of counter top.



Underside View of Counter







BACK VIEW