

= 1 sq ft



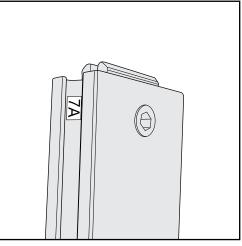
# **General Setup Instructions**

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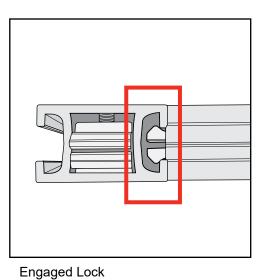
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

# Cleaning & Packing

- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.



Part Identification - Numbering









# Disassembly

- For loss prevention, keep all knobs & connectors attached to extrusions during disassembly.



### DO NOT USE POWER TOOLS

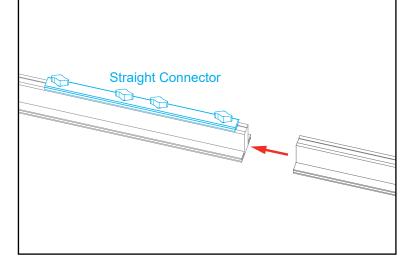
ALL CONNECTIONS MUST **BE TIGHTLY SECURED** 

## **Straight Connection**

When assembling frame, first attach all straight connectors, then attach corner connectors.

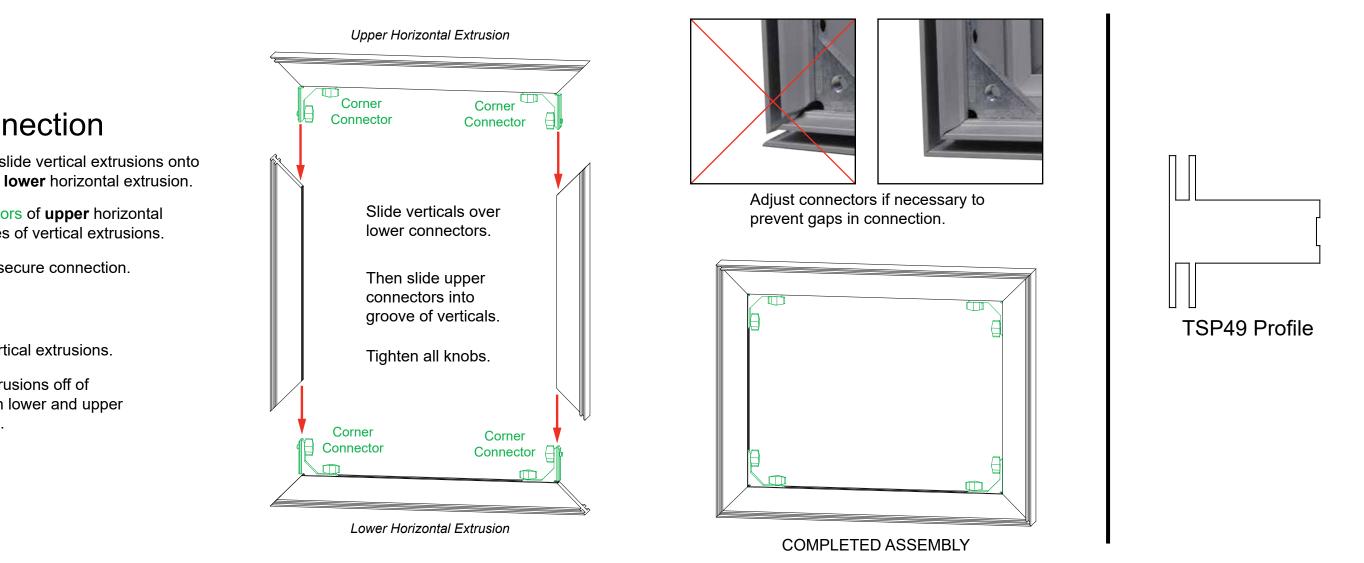
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- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connector across the seam of extrusions.
- 3) Tighten all knobs to secure connection.



Slide connector across seam of extrusions. Tighten all knobs.

All knobs must be tightened securely to ensure a proper connection.



### All knobs must be tightened securely to ensure a proper connection.

### **Corner Connection**

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of **upper** horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

### Disassembly

- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.

## Disassembly

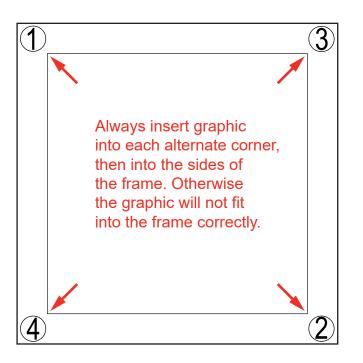
- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

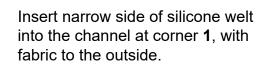


# **SEG Graphic Installation** in 3 Steps

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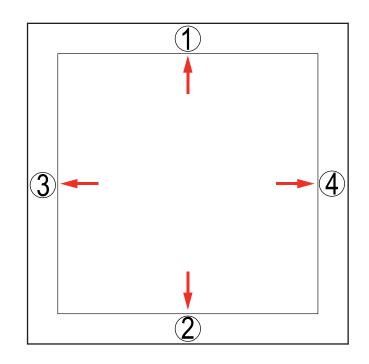


**STEP 1:** Attach Corners



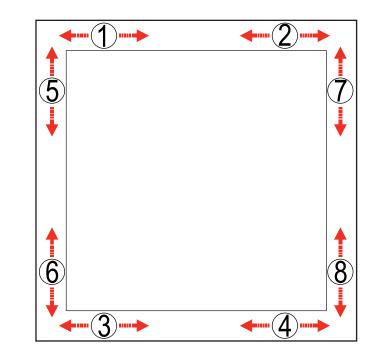
Repeat for opposite corner 2, then corner 3, then corner 4.

### **STEP 2:** Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge **2** into the channel on opposite side.

Repeat with edge 3 & 4.



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations 5 & 6 and 7 & 8.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.



To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

## The Perfect Fit

### **STEP 3:** Attach Sides



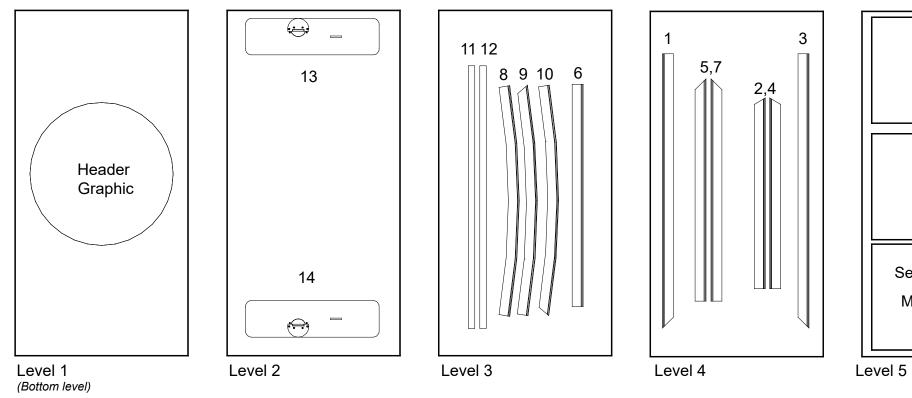
Install video.

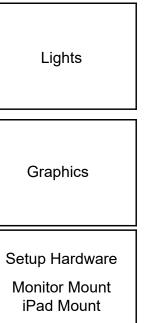




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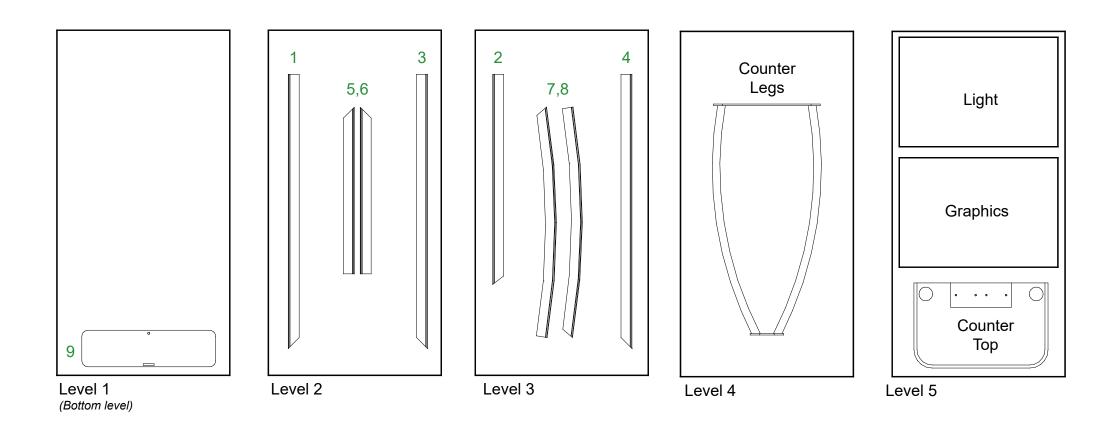






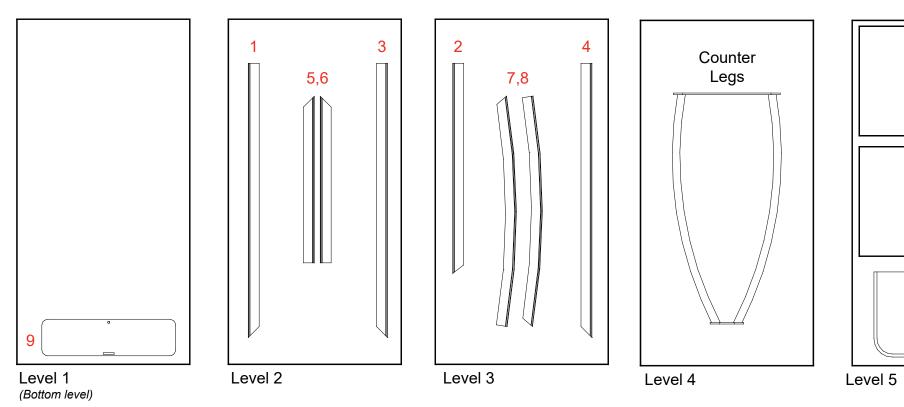


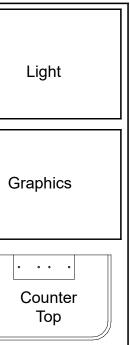
## Top View of Each Level





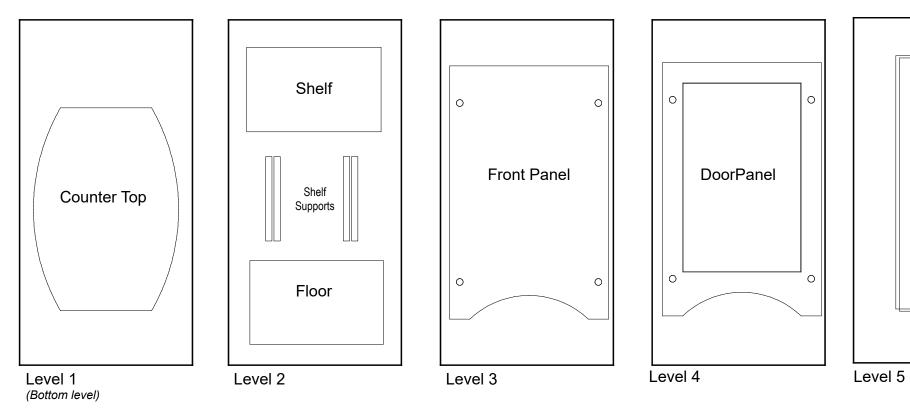
# Top View of Each Level

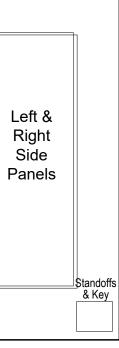






# Top View of Each Level





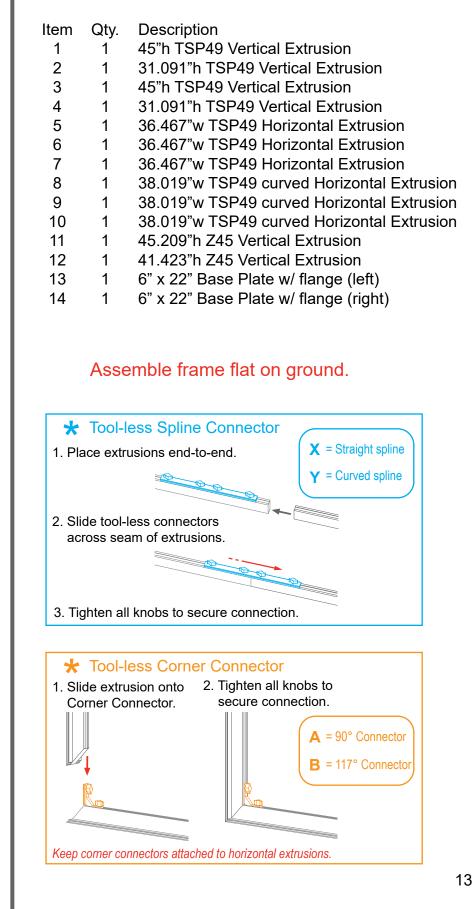


**Order #XXXXX** Crate Packing

Crate 1 of 1



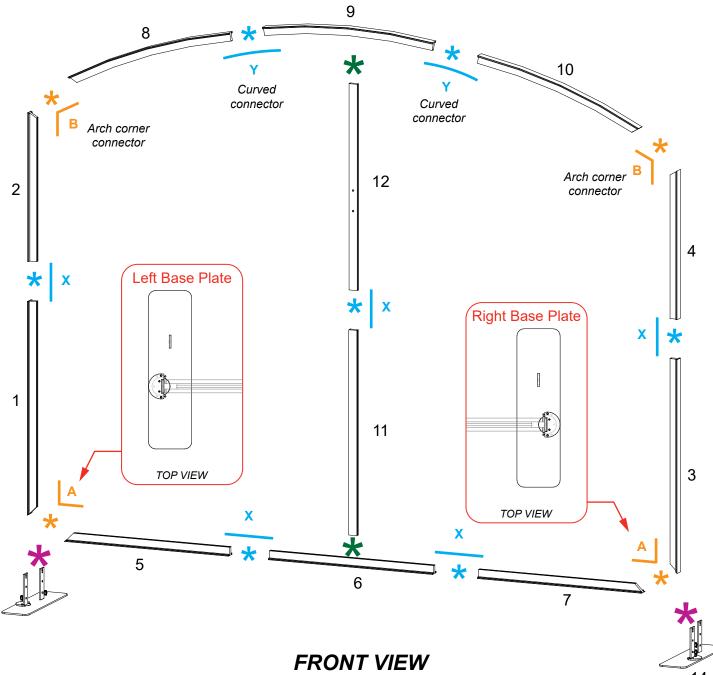
### Order #XXXXX Middle Backwall Frame Assembly

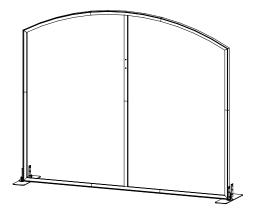


#### Steps:

Refer to the Tool-less Frame Assembly general information page.

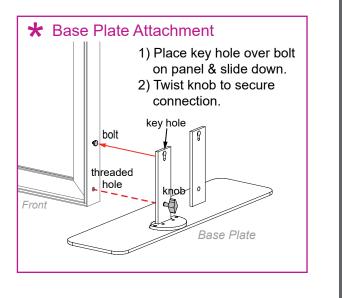
- 1) Assemble vertical extrusions [1-2], [3-4], [11-12] & horizontals [5-6-7], [8-9-10] together, using Tool-less Spline connectors labeled [X] & [Y].
- Connect vertical assemblies [1/2], [3/4] between horizontal assemblies [5/6/7], [8/9/10], using Tool-less Corner Connectors labeled [A] & [B].
- 3) Install Base Plates [13] & [14] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.
- 4) Lift frame to upright position, then connect vertical assembly [11/12] between horizontal assemblies [5/6/7], [8/9/10] using Connection Lock w/ Knob.





When assembled





Step 1 of 10



#### Order #XXXXX Left Backwall Frame Assembly



- 1 1 45"h TSP49 Vertical Extrusion
- 2 1 31.305"h TSP49 Vertical Extrusion
- 3 1 45"h TSP49 Vertical Extrusion
- 4 1 45"h TSP49 Vertical Extrusion
- 5 1 27.35"w TSP49 Horizontal Extrusion
- 6 1 27.35"w TSP49 Horizontal Extrusion
- 7 1 28.514"w TSP49 curved Horizontal Extrusion

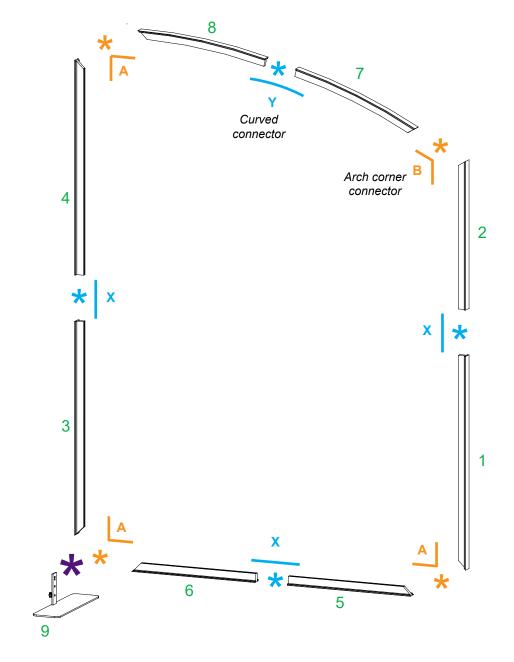
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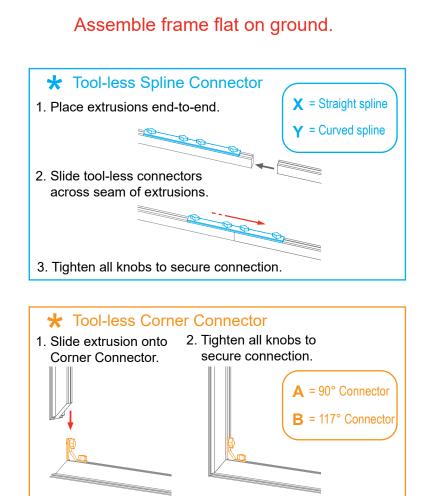
- 8 1 28.514"w TSP49 curved Horizontal Extrusion
- 9 1 6" x 22" End Base Plate w/ foot

#### Steps:

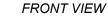
Refer to the Tool-less Frame Assembly general information page.

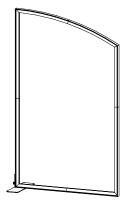
- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal
- assemblies [5/6], [7/8], using Tool-less Corner Connectors labeled [A] & [B]. 3) Install Base Plate [9] to bottom corners of frame assembly
- as shown. See Base Plate Attachment detail.



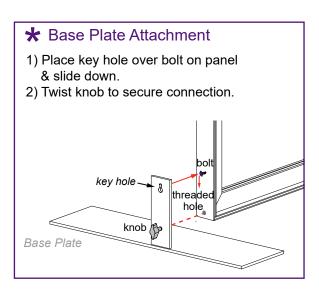


Keep corner connectors attached to horizontal extrusions.





When assembled



Step 2 of 10



### **Order #XXXXX** Right Backwall Frame Assembly



- 1 1 45"h TSP49 Vertical Extrusion
- 2 1 31.305"h TSP49 Vertical Extrusion
- 3 1 45"h TSP49 Vertical Extrusion
- 4 1 45"h TSP49 Vertical Extrusion
- 5 1 27.35"w TSP49 Horizontal Extrusion
- 6 1 27.35"w TSP49 Horizontal Extrusion
- 7 1 28.514"w TSP49 curved Horizontal Extrusion

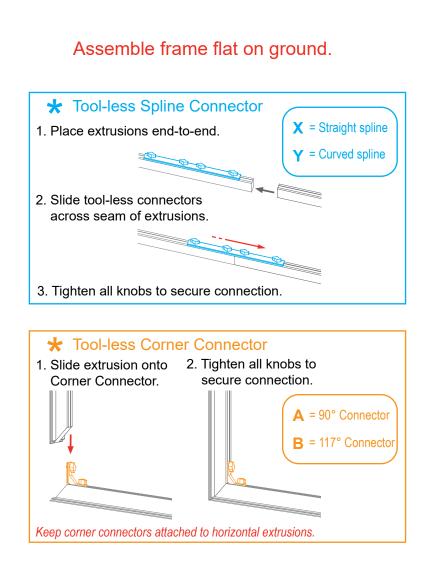
© 2025

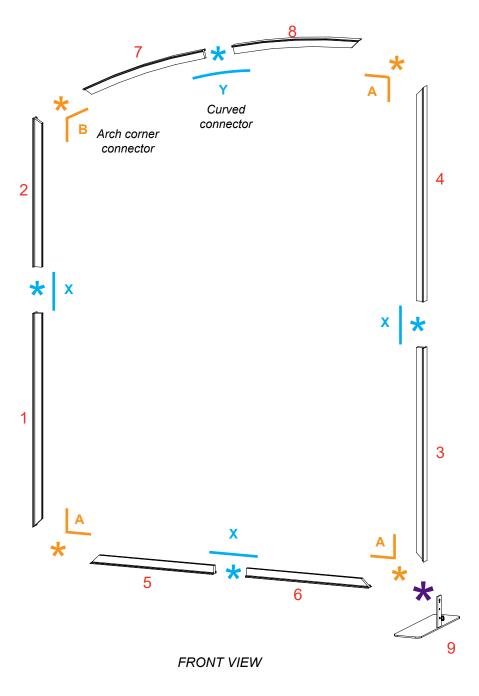
- 8 1 28.514"w TSP49 curved Horizontal Extrusion
- 9 1 6" x 22" End Base Plate w/ foot

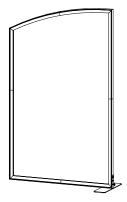
#### Steps:

Refer to the Tool-less Frame Assembly general information page.

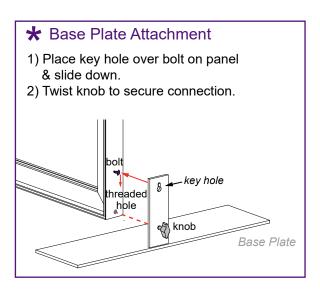
- 1) Assemble vertical extrusions [1-2], [3-4] & horizontal extrusions [5-6], [7-8] together, using Tool-less Spline connectors labeled [X] & [Y].
- 2) Connect vertical assemblies [1/2], [3/4] between horizontal
- assemblies [5/6], [7/8], using Tool-less Corner Connectors labeled [A] & [B].
- 3) Install Base Plate [9] to bottom corners of frame assembly as shown. See Base Plate Attachment detail.







When assembled



Step 3 of 10

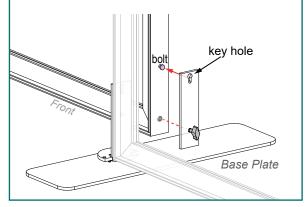


#### **Order #XXXXX** Backwall Frames Connection

#### ★ Base Plate Attachment

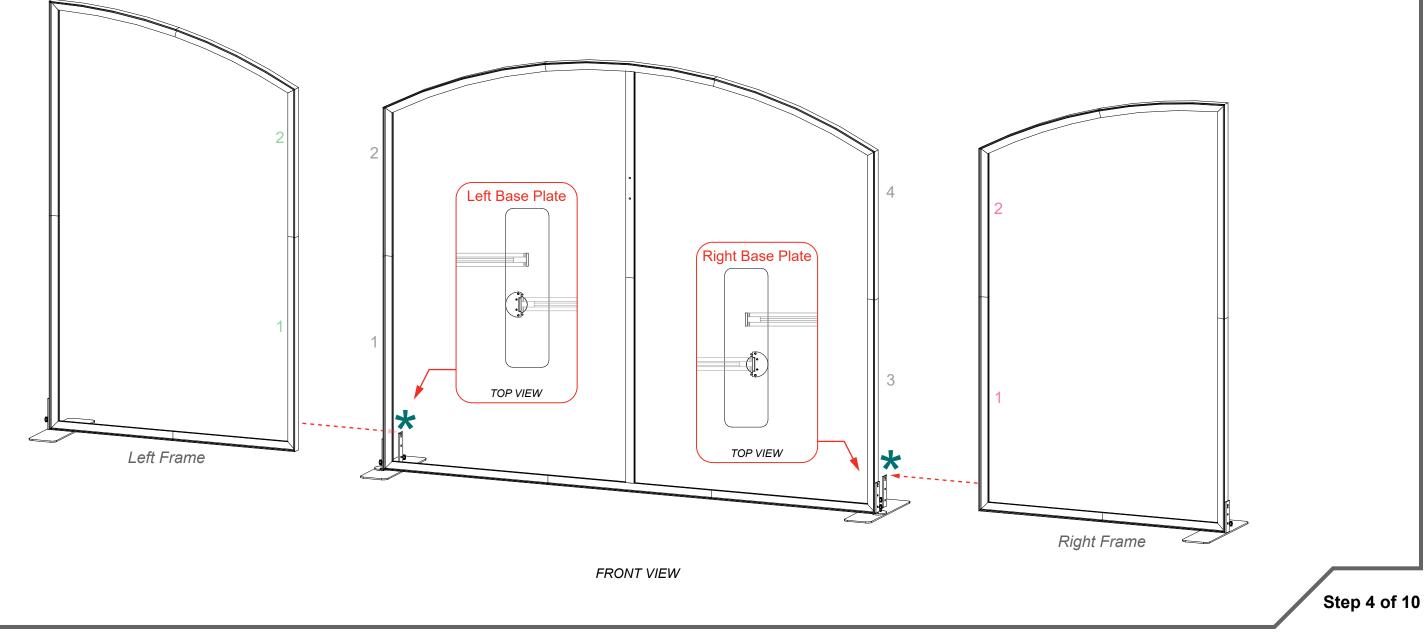
Place key hole over bolt on panel & slide down. Twist knob to secure connection.

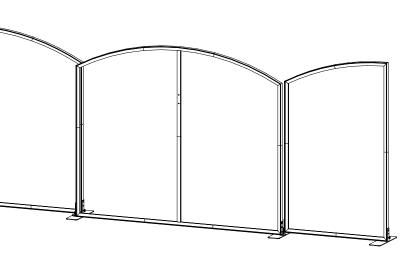
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#### Steps:

- 1) Connect vertical of Left Frame Assembly to Base Plate of Middle Frame Assembly. See Base Plate Attachment detail.
- 2) Attach vertical of Right Frame Assembly to Base Plate of Middle Frame Assembly. See Base Plate Connection detail.

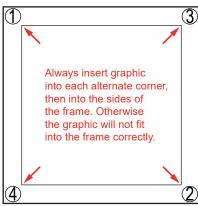




When assembled

### **SEG Graphic Installation**

#### **STEP 1:** Attach Corners



Insert narrow side of silicone welt into the channel at corner 1, with fabric to the outside.

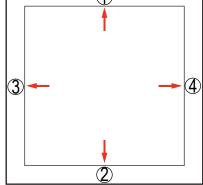
Repeat for opposite corner 2, then corner 3, then corner 4.

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### (1)

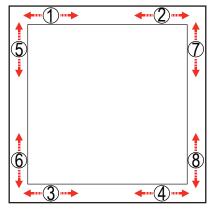
**STEP 2:** Attach Middle



Once corners are attached, press the middle of edge **1** into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

**STEP 3:** Attach Sides



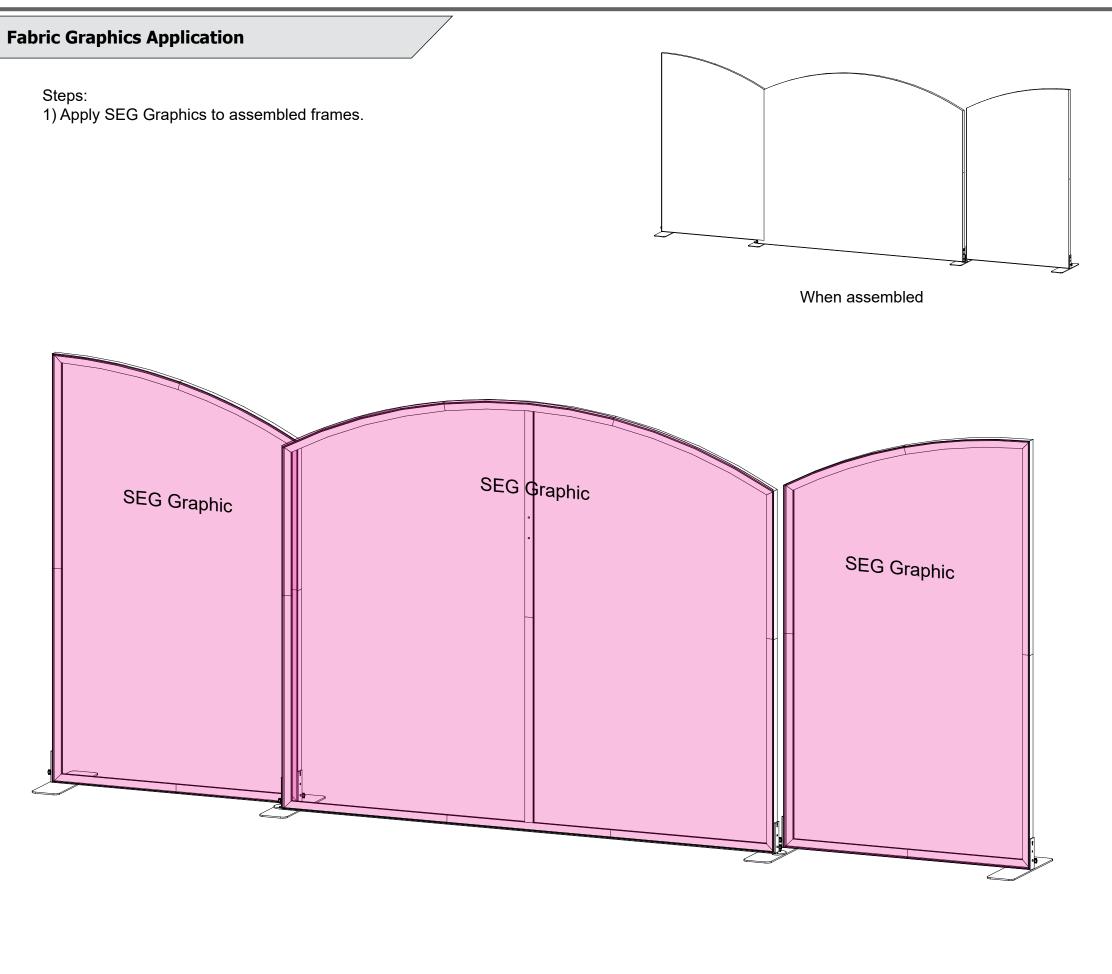


To remove the graphic from the frame, locate the fabric pull tab. Gently pull on the tab to remove the graphic.

Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.



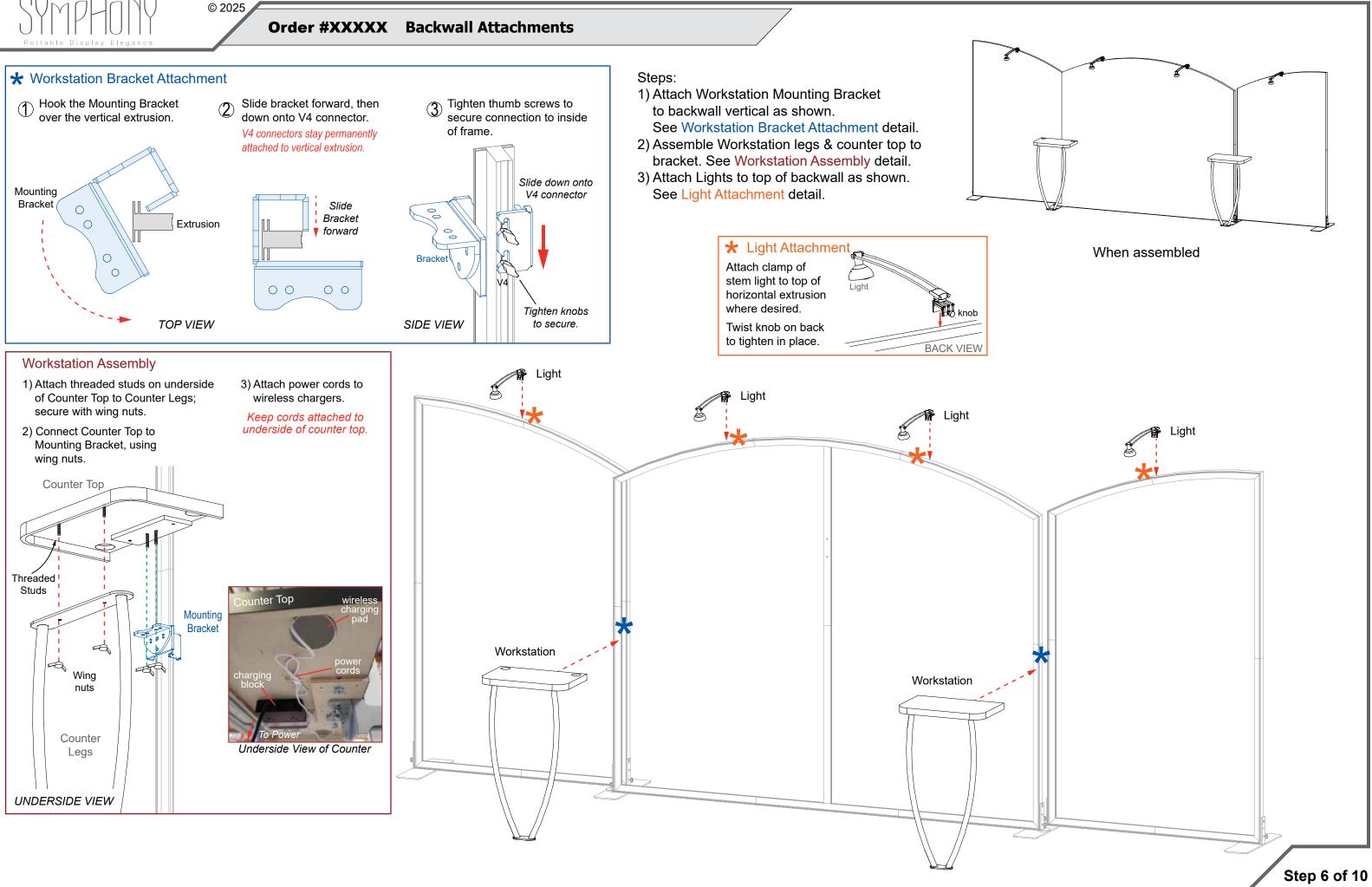
Do the same for welt on opposite side, at locations 3 & 4. Then repeat for locations 5 & 6 and 7 & 8.



FRONT VIEW

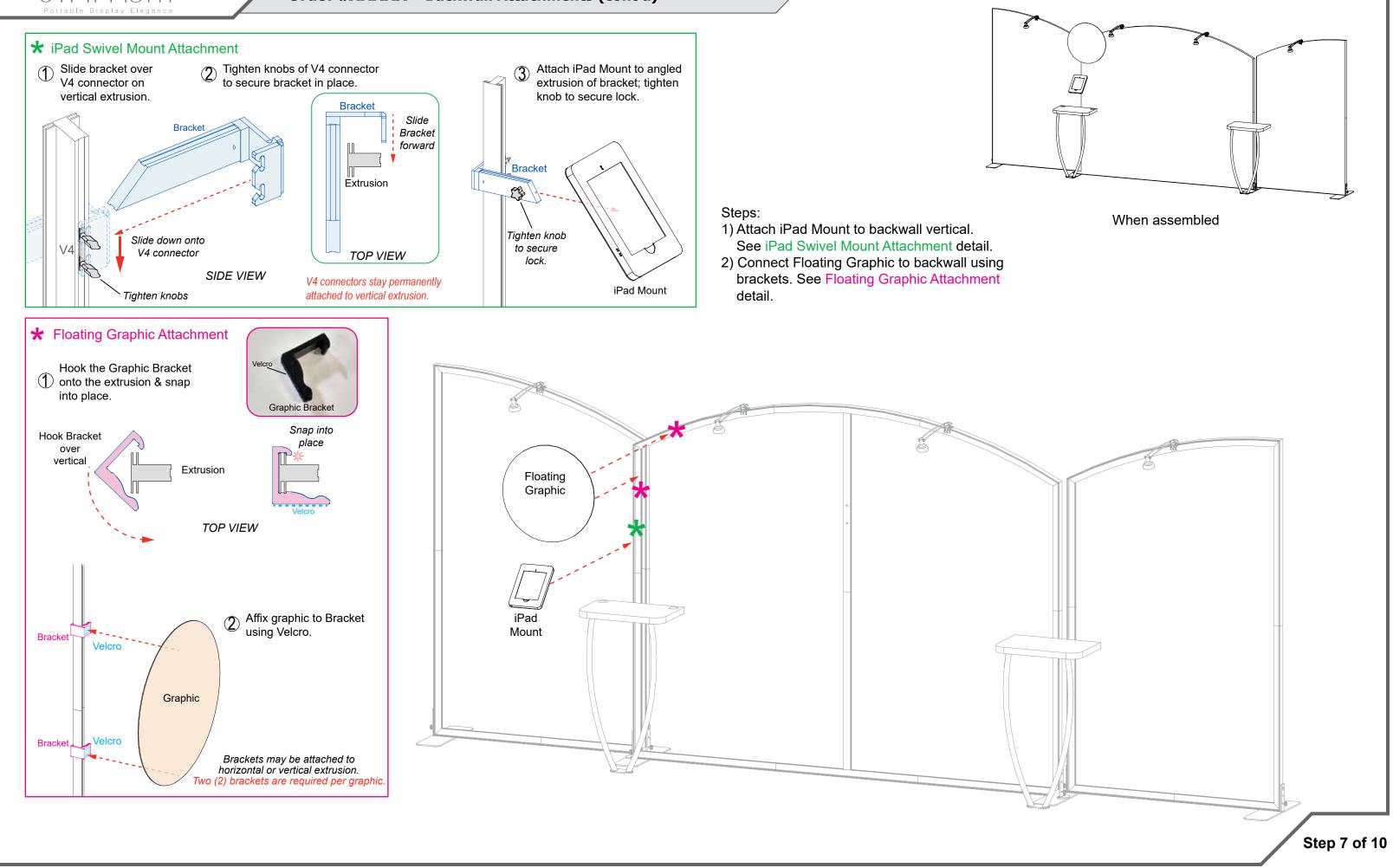


### Order #XXXXX



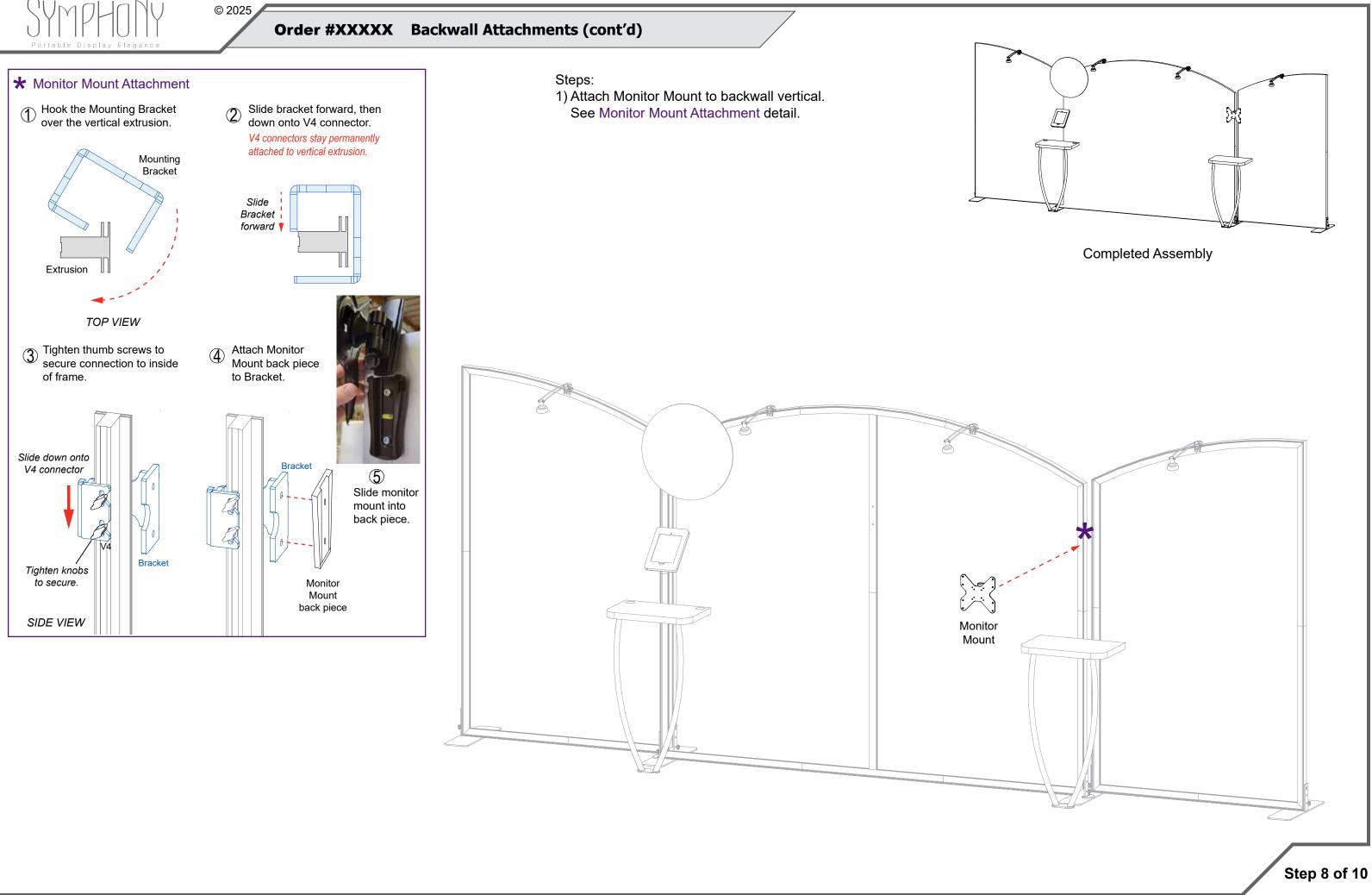


### **Order #XXXXX** Backwall Attachments (cont'd)











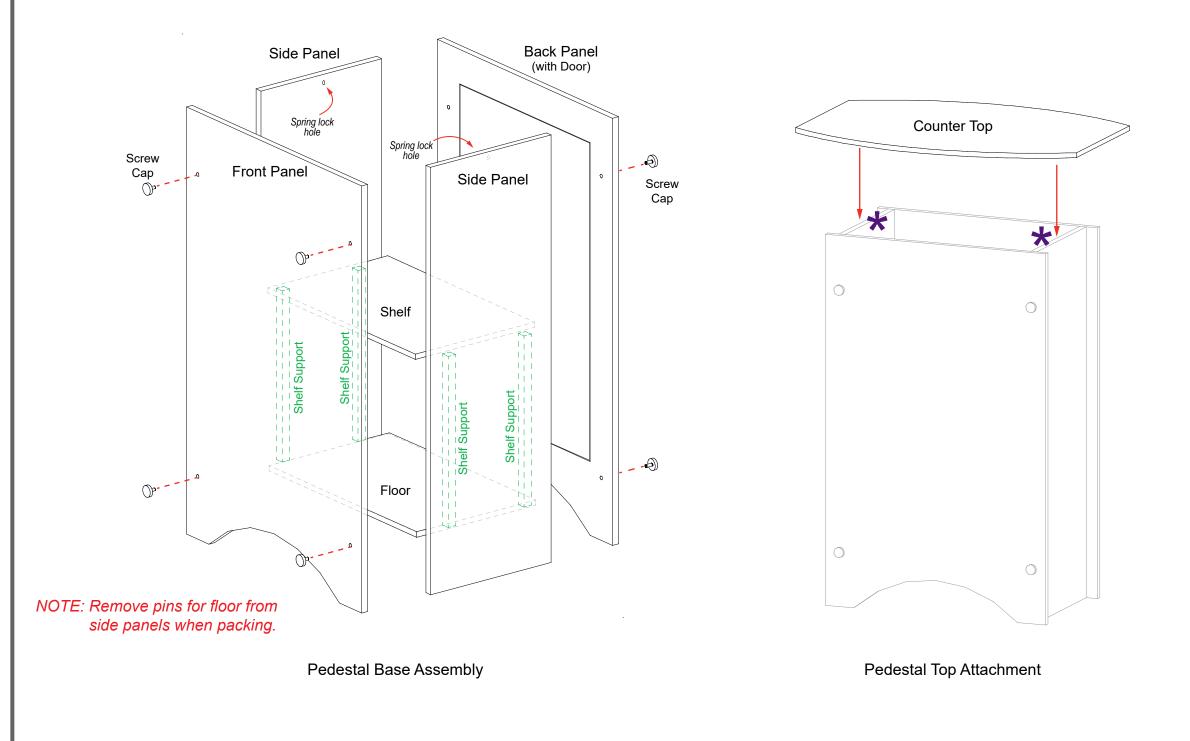
Order #XXXXX SYM-406 Counter Assembly

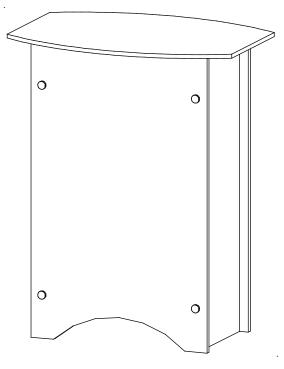
#### Steps:

- 1) Attach pins at bottom interior of side panels. Note: Pins are designed to be slightly angled.
- 2) Use screw caps to secure side panels to front & back panels.

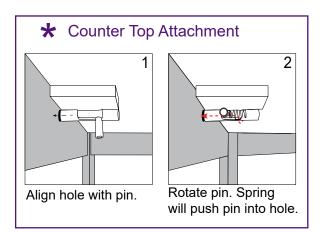
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- 3) Slide floor into the bottom of assembled pedestal base. The floor will sit on pins of the side panels.
- 4) Connect shelf supports with Velcro inside of panels, then place shelf on top of supports.
- 5) Attach Counter Top to assembled pedestal base. See Counter Top Attachment detail.

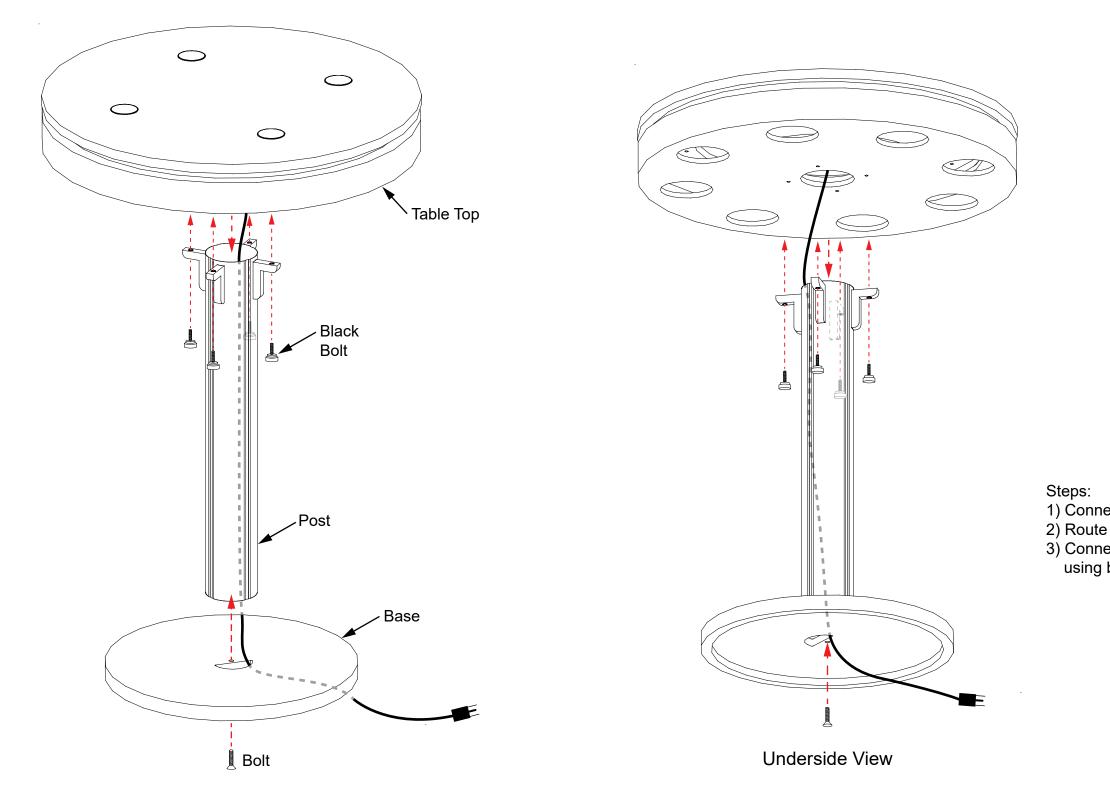


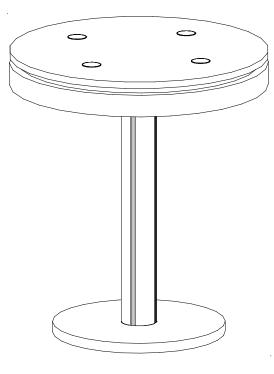


When assembled









Completed Assembly

Steps:
1) Connect base to post, using bolt.
2) Route cord from table top through post and base.
3) Connect table top to post, with fixed brackets, using black bolts.

