







**Order #XXXXX General Information** 

# **General Setup Instructions**

- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

# **Cleaning & Packing**

- For Cleaning Metal, Plex, & Laminate Parts: Use a **MILD NON-ABRASIVE** cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure.
   Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials.
   All provided packing materials are for ease of repacking & component protection.

# Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



Spline Connection

Hex Tool - Essential for Assembly





Part Identification - Numbering



Base Plate & Extrusion Connection



Extrusion & Lock Connection

Engaged Lock







# WARNING

# DO NOT USE POWER TOOLS

## LADDERS OR LIFTS MAY BE REQUIRED

# ALL CONNECTIONS MUST BE TIGHTLY SECURED



#### Order #XXXXX Counter Assembly



1) Mounting plate & wing nuts, in packed position.



2) Mounting plate bolt in, packed position.



3) Place mounting plate onto [10] then tighten bolt, part way, allowing some rotation for final positioning.



4) Place fixed counter bolts into mounting plate, then lift counter to re-tighten bolt.



5) Tighten bolt, using hex tool, to secure.



6) Place fixed counter bolts into mounting plate, then secure using wing nuts.

Keep mounting plate [11A] and wing nuts attached to counter, when packing.

#### Completed Assembly





Attach mounting plate to curved extrusion [10], using bolt. Insert fixed bolts, located on underside of counter, into holes of flange plate. Secure with wing nuts.

Keep bolt attached to [10], when packing.



### Order #XXXXX Case Packing





## Order #XXXXX Backwall Assembly

SACAGAM





When Assembled

Keep extrusions [6A,6B] attached to [2B,3B].

Keep A10 clamps attached to [2A,2B,3A,3B].









#### SACAGAW DESIGNS

Item	Qty	Description
1	4	38" S40 Vertical Extrusion
2,2A	2,2	12" Z45 Horizontal Extrusion
3	2	25" Z45 Horizontal Extrusion

Steps

1) Attach horizontals [2] and [2A] between verticals [1], with infills between.

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- 2) Attach curved horizontals [3] between front verticals [1], with infill between.
  3) Place shelf on lip of extrusions [2]. See Extrusion Lip detail.
- 4) Set pedestal top on top of extrusions [2A] and [3].









Completed Pedestal Assembly



Step 3 of 3